# Welding Hose

Ú

Parker SERIES 7109

## SIAMEEZ® Grade T Twin Line Welding Hose Red – Fuel Gas Line; Green – Oxygen Line

Series 7109

Series 7109 features a flame resistant and oil resistant tube and cover. The red line is compatible with commonly used fuel gases and the green line is compatible with oxygen. The cover is resistant to abrasion, flame, mild chemicals, oil and ozone. Grade T is the only grade of welding hose recognized by the Compressed Gas Association (CGA) for oxy-fuel gas welding applications.

For curre	Crimp Specifications For currently qualified crimp specifications including coupling designation, refer to CrimpSource at www.parker.com/crimpsource.														
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Part Number	ID (in)	ID (mm)	Reinf Layers	OD (in)	OD (mm)	Approx Wt (Ibs/ft)	Approx Wt (kg/m)	Min Bend Rad (in)	Min Bend Rad (mm)	Max WP (psi)	MaxWP (bar)	Nom Std Pack Qty (ft)	Pkg Type		
7109-191	3/16	4.8	2	0.4	11.1	0.16	0.24	2	51	200	14	800	Reel		
7109-251	1/4	6.4	2	0.5	13.5	0.21	0.31	3	64	200	14	800	Reel		
7109-381	3/8	9.5	2	0.7	16.7	0.32	0.48	4	102	200	14	700	Reel		

WARNING: This product can expose you to chemicals including 1,3-Butadiene, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.p65warnings.ca.gov.

Tube: Black chloroprene

**Reinforcement:** Multiple textile plies

- **Cover:** Green (oxygen) or Red (fuel gas) chloroprene; smooth finish
- Temp. Range: -40°F to +200°F (-40°C to +93°C)
- Brand Method: White ink (red hose line)

Brand Example: PARKER 7109 WELDING ▲ WARNING FUEL GAS (ID) MAX WP 200 PSI ARPM/ CGA IP-7-(YEAR) STD DUTY GRADE T COUPLE WITH ONE INCH FERRULES

Design Factor: 4:1

Industry Standards: ARPM IP-7; CGA E-1

#### **Applications:**

- Red: Acetylene, hydrogen, natural gas, propane, propylene
- Green: Oxygen
- Bending, brazing, cutting, fabricating, gouging, joining, piercing, pre-heating, post-heating, severing, soldering, straightening, surfacing, trimming
- Assembly and fabrication shops, construction, factories, foundries, mines, oil rigs, plumbing, railyards, salvage, scrapyards, shipyards, steel mills

Vacuum: Not recommended

Compare to: ContiTech Twinline Grade T; Thermoid Tuline Grade T

**WARNING!** Do not attempt to re-couple, repair or splice hose assemblies; replace all assemblies that show signs of abrading, abuse, age, damage or fatigue. Refer to ARPM IP-7, Specifications for Rubber Welding Hose and Hose Technical Bulletin 11-5, Guide for Use, Maintenance and Inspection of Welding Hose. Refer to CGA Safety Bulletin SB-11, *Use of Rubber Welding Hose*. Refer to the Safety & Technical Information section of this catalog for further information.

## **Grade T Single Line Welding**

Series 7141 (Red – Fuel Gas Line) Series 7142 (Green – Oxygen Line)



Series 7141/7142 features a flame resistant and oil resistant tube and cover. Red series 7141 is only for fuel service. Green Series 7142 is only for oxygen service. Single line welding hose is available in long continuous lengths, providing maximum versatility and ease of handling. The hose cover is resistant to abrasion, mild chemicals, flame, oil and ozone—significant for combination plasma/oxy-fuel welding and cutting equipment applications, which frequently generate intense amounts of ozone and also require Grade T fuel gas hose. Grade T is the only grade of welding hose recognized by the Compressed Gas Association (CGA) for oxy-fuel gas welding applications.

NOTE: Grade T is also suitable for use with inert gas.

## Series 7141 (Red - Fuel Gas Line)

For curren	Crimp Specifications For currently qualified crimp specifications including coupling designation, refer to CrimpSource at www.parker.com/crimpsource.														
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Part Number	ID (in)	ID (mm)	Reinf Layers	OD (in)	OD (mm)	Approx Wt (lbs/ft)	Approx Wt (kg/m)	Min Bend Rad (in)	Min Bend Rad (mm)	Max WP (psi)	Max WP (bar)	Perm Cplg Rec *	Nom Std Pack Qty (ft)	Pkg Type	
7141-19200	3/16	4.8	2	0.4	11.1	0.08	0.12	2	51	200	14	*	800	Reel	
7141-25200	1/4	6.4	2	0.5	13.5	0.10	0.15	3	64	200	14	*	800	Reel	
7141-38200	3/8	9.5	2	0.7	16.7	0.16	0.24	4	102	200	14	HY	700	Reel	
7141-50200	1/2	12.7	4	0.9	22.2	0.29	0.43	5	127	200	14	HY	500	Reel	
7141-75200	3/4	19.1	4	1.2	29.4	0.43	0.64	6	152	200	14	HY, CGHBL, *	400	Reel	

Welding Couplings: As specified in CGA publication E-1. Bulk welding hose couplings are not sold separately by Parker (except 3/4").

WARNING: This product can expose you to chemicals including 1,3-Butadiene, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.p65warnings.ca.gov.

#### Tube: Black chloroprene

Reinforcement: Multiple textile plies

**Cover:** Series 7141: Red chloroprene; ribbed finish (3/4" smooth finish)

Series 7142: Green chloroprene; ribbed finish (3/4" smooth finish)

**Temp. Range:** -40°F to +200°F (-40°C to +93°C)

Brand Method: Series 7141: White ink Series 7142: Black ink

Brand Example: Series 7141: PARKER 7141 WELDING ▲ WARNING FUEL GAS (ID) MAX WP 200 PSI ARPM/CGA IP-7-(YEAR) STD DUTY GRADE T COUPLE WITH ONE INCH FERRULES Series 7142: PARKER 7142 WELDING ▲ WARNING OXYGEN (ID) MAX WP 200 PSI ARPM/CGA IP-7-(YEAR) STD DUTY GRADE T COUPLE WITH ONE INCH FERRULES

## Design Factor: 4:1 Industry Standards: ARPM IP-7; CGA E-1 Applications:

- Series 7141 (red): Acetylene hydrogen, natural gas, propane, propylene Series 7142 (green): Oxygen
- Bending, brazing, cutting, fabricating, gouging, joining, piercing, pre-heating, post-heating, severing, soldering, straightening, surfacing, trimming
- Assembly and fabrication shops, construction, factories, foundries, mines, oil rigs, plumbing, rail yards, salvage, scrapyards, shipyards, steel mills

Vacuum: Not recommended

Compare to: ContiTech Variflex Single Line Grade T; Thermoid Single Line Corrugated Grade T Welding

## **Grade T Single Line Welding**

Series 7141 (Red – Fuel Gas Line) Series 7142 (Green – Oxygen Line)



Series 7141/7142 features a flame resistant and oil resistant tube and cover. Red series 7141 is only for fuel service. Green Series 7142 is only for oxygen service. Single line welding hose is available in long continuous lengths, providing maximum versatility and ease of handling. The hose cover is resistant to abrasion, mild chemicals, flame, oil and ozone—significant for combination plasma/oxy-fuel welding and cutting equipment applications, which frequently generate intense amounts of ozone and also require Grade T fuel gas hose. Grade T is the only grade of welding hose recognized by the Compressed Gas Association (CGA) for oxy-fuel gas welding applications.

NOTE: Grade T is also suitable for use with inert gas.

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	Crimp Specifications For currently qualified crimp specifications including coupling designation, refer to CrimpSource at www.parker.com/crimpsource.														
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	Part Number	ID (in)	ID (mm)	Reinf Layers	OD (in)	OD (mm)	Approx Wt (Ibs/ft)	Approx Wt (kg/m)	Min Bend Rad (in)	Min Bend Rad (mm)	Max WP (psi)	Max WP (bar)	Perm Cplg Rec *	Nom Std Pack Qty (ft)	Pkg Type
7	142-19200	3/16	4.8	2	0.4	11.1	0.08	0.12	2	51	200	14	*	800	Reel
7	142-25200	1/4	6.4	2	0.5	13.5	0.10	0.15	3	64	200	14	*	800	Reel
7	142-38200	3/8	9.5	2	0.7	16.7	0.16	0.24	4	102	200	14	HY	700	Reel
7	142-50200	1/2	12.7	4	0.9	22.2	0.29	0.43	5	127	200	14	HY	500	Reel
7	142-75200	3/4	19.1	4	1.2	29.4	0.43	0.64	6	152	200	14	HY, CGHBL, *	400	Reel

## Series 7142 (Green - Oxygen Line)

Welding Couplings: As specified in CGA publication E-1. Bulk welding hose couplings are not sold separately by Parker (except 3/4").

WARNING: This product can expose you to chemicals including 1,3-Butadiene, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.p65warnings.ca.gov.

#### Tube: Black chloroprene

Reinforcement: Multiple textile plies

- Cover: Series 7141: Red chloroprene; ribbed finish (3/4" smooth finish)
  - Series 7142: Green chloroprene; ribbed finish (3/4" smooth finish)
- Temp. Range: -40°F to +200°F (-40°C to +93°C)

Brand Method: Series 7141: White ink

Series 7142: Black ink

Brand Example: Series 7141: PARKER 7141 WELDING △ WARNING FUEL GAS (ID) MAX WP 200 PSI ARPM/CGA IP-7-(YEAR) STD DUTY GRADE T COUPLE WITH ONE INCH FERRULES Series 7142: PARKER 7142 WELDING △ WARNING OXYGEN (ID) MAX WP 200 PSI ARPM/CGA IP-7-(YEAR) STD DUTY GRADE T COUPLE WITH ONE INCH FERRULES

#### Design Factor: 4:1 Industry Standards: ARPM IP-7; CGA E-1 Applications:

- Series 7141 (red): Acetylene hydrogen, natural gas, propane, propylene Series 7142 (green): Oxygen
- Bending, brazing, cutting, fabricating, gouging, joining, piercing, pre-heating, post-heating, severing, soldering, straightening, surfacing, trimming
- Assembly and fabrication shops, construction, factories, foundries, mines, oil rigs, plumbing, rail yards, salvage, scrapyards, shipyards, steel mills

Vacuum: Not recommended

Compare to: ContiTech Variflex Single Line Grade T; Thermoid Single Line Corrugated Grade T Welding

▲ WARNING! Do not attempt to re-couple, repair or splice hose assemblies; replace all assemblies that show signs of abrading, abuse, age, damage or fatigue. Refer to ARPM IP-7, Specifications for Rubber Welding Hose and Hose Technical Bulletin 11-5, Guide for Use, Maintenance and Inspection of Welding Hose. Refer to CGA Safety Bulletin SB-11, Use of Rubber Welding Hose. Refer to the Safety & Technical Information section of this catalog for further information.

## SIAMEEZ<sup>®</sup> Grade R Twin Line Welding Hose Red – Acetylene Only; Green – Oxygen Line



Series 7126

Series 7126 red line is compatible ONLY with acetylene fuel gas, and the green line is compatible with oxygen. Multiple plies of textile reinforcement provides flexibility. The cover is resistant to abrasion, heat, mild chemicals and ozone.

For current	Crimp Specifications For currently qualified crimp specifications including coupling designation, refer to CrimpSource at www.parker.com/crimpsource.														
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Part Number	ID (in)	ID (mm)	Reinf Layers	OD (in)	OD (mm)	Approx Wt (Ibs/ft)	Approx Wt (kg/m)	Min Bend Rad (in)	Min Bend Rad (mm)	Max WP (psi)	Max WP (bar)	Nom Std Pack Qty (ft)	Pkg Type		
7126-191	3/16	4.8	2	0.4	11.1	0.13	0.19	2	51	200	14	800	Reel		
7126-251	1/4	6.4	2	0.5	13.5	0.20	0.30	3	64	200	14	800	Reel		
7126-381	3/8	9.5	2	0.7	16.7	0.29	0.43	4	102	200	14	700	Reel		

Factory Assemblies: Available from stock in popular configurations. See the following page.

WARNING: This product can expose you to chemicals including Carbon Black, which is known to the State of California to cause cancer. For more information go to www.p65warnings.ca.gov.

Tube: Black EPDM

Reinforcement: Multiple textile plies

Cover: Red (acetylene) or Green (oxygen) EPDM; smooth finish

**Temp. Range:** -40°F to +200°F (-40°C to +93°C)

Brand Method: White ink on red hose

Brand Example: PARKER 7126 WELDING ⚠ WARNING ACETYLENE ONLY (ID) MAX WP 200 PSI ARPM IP-7-(YEAR) STD DUTY GRADE R COUPLE WITH ONE INCH FERRULES

Design Factor: 4:1 Industry Standards: ARPM IP-7

#### **Applications:**

- Red: Acetylene ONLY Green: Oxygen
- Bending, brazing, cutting, fabricating, gouging, joining, piercing, pre-heating, post-heating, severing, soldering, straightening, surfacing, trimming
- Assembly and fabrication shops, construction, factories, foundries, mines, oil rigs, plumbing, rail yards, salvage, scrapyards, shipyards, steel mills

Vacuum: Not recommended

Compare to: ContiTech Twinline Grade R; Thermoid Tuline Grade R

▲ WARNING! Do not attempt to re-couple, repair or splice hose assemblies; replace all assemblies that show signs of abrading, abuse, age, damage or fatigue. Refer to ARPM IP-7, Specifications for Rubber Welding Hose and Hose Technical Bulletin 11-5, Guide for Use, Maintenance and Inspection of Welding Hose. Refer to CGA Safety Bulletin SB-11, Use of Rubber Welding Hose. Refer to the Safety & Technical Information section of this catalog for further information.

# Grade R Single Line Welding Hose



Series 7120 (Red – Acetylene Only) Series 7121 and Series 7031(R) (Green – Oxygen Line)

Series 7120/7121 is a single line acetylene/oxygen welding hose. Red Series 7120 is only for acetylene service. Green Series 7121 is only for oxygen service. Single line welding hose is available in long continuous lengths, providing maximum versatility and ease of handling in a variety of applications where only single line hose is needed or where the fuel gas and oxygen sources are separated, and twin line hose is not practical. The cover is resistant to abrasion, heat, mild chemicals and ozone.

NOTES: • For 3/4" Grade R oxygen hose, refer to Series 7031(R). • Grade R is also suitable for use with inert gas.

## Series 7120 (Red - Acetylene line only)

For currently o	lualified	l crimp	specificat	ions in			<b>pecific</b> designatio		o CrimpS	Source at v	vww.parke	er.com/o	crimpsourc	e.
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Part Number	ID (in)	ID (mm)	Reinf Layers	OD (in)	OD (mm)	Approx Wt (Ibs/ft)	Approx Wt (kg/m)	Min Bend Rad (in)	Min Bend Rad (mm)	Max WP (psi)	Max WP (bar)	Perm Cplg Rec *	Nom Std Pack Qty (ft)	Pkg Type
7120-19200	3/16	4.8	2	0.4	11.1	0.08	0.12	2	51	200	14	*	800	Reel
7120-25200	1/4	6.4	2	0.5	13.5	0.10	0.15	3	64	200	14	*	800	Reel
7120-38200	3/8	9.5	2	0.7	16.7	0.14	0.21	4	102	200	14	*	700	Reel
7120-50200	1/2	12.7	4	0.9	22.2	0.26	0.39	5	127	200	14	*	500	Reel

Welding Couplings: As specified in CGA publication E-1. Bulk welding hose couplings are not sold separately by Parker (except 3/4")

WARNING: This product can expose you to chemicals including Carbon Black, which is known to the State of California to cause cancer. For more information go to www.p65warnings.ca.gov.

#### Tube: Black EPDM

Reinforcement: Multiple textile plies

- **Cover:** Series 7120: Red (acetylene) EPDM; ribbed finish Series 7121: Green (oxygen) EPDM; ribbed finish Series 7031(R): Green (oxygen) EPDM; smooth finish
- **Temp. Range:** -40°F to +200°F (-40°C to +93°C)

Brand Method: Series 7120: White ink

Series 7121/7031(R): Black ink

Brand Example: Series 7120: PARKER 7120 WELDING ▲ WARNING ACETYLENE ONLY (ID) MAX WP 200 PSI ARPM IP-7-(YEAR) STD DUTY GRADE R COUPLE WITH ONE INCH FERRULES Series 7121: PARKER 7121 WELDING ▲ WARNING OXYGEN (ID) MAX WP 200 PSI ARPM IP-7-(YEAR) STD DUTY GRADE R COUPLE WITH ONE INCH FERRULES Series 7031(R): PARKER 7031 GST® II/ OXYGEN (ID) MAX WP 300 PSI (200 PSI OXYGEN) ARPM IP-7-(YEAR) STD DUTY GRADE R)

## Design Factor: 4:1 Industry Standards: ARPM IP-7 Applications:

- Series 7120 (red): Acetylene ONLY Series 7121 and 7031(R) (green): Oxygen
- Bending, brazing, cutting, fabricating, gouging, joining, piercing, pre-heating, post-heating, severing, soldering, straightening, surfacing, trimming
- Assembly and fabrication shops, construction, factories, foundries, mines, oil rigs, plumbing, rail yards, salvage, scrapyards, shipyards, steel mills

Vacuum: Not recommended

Compare to: Thermoid Green GP/Oxygen

## Grade R Single Line Welding Hose



Series 7120 (Red – Acetylene Only) Series 7121 and Series 7031(R) (Green – Oxygen Line)

Series 7120/7121 is a single line acetylene/oxygen welding hose. Red Series 7120 is only for acetylene service. Green Series 7121 is only for oxygen service. Single line welding hose is available in long continuous lengths, providing maximum versatility and ease of handling in a variety of applications where only single line hose is needed or where the fuel gas and oxygen sources are separated, and twin line hose is not practical. The cover is resistant to abrasion, heat, mild chemicals and ozone.

**NOTES:** • For 3/4" Grade R oxygen hose, refer to Series 7031(R).

• Grade R is also suitable for use with inert gas.

## Series 7121/7031(R) (Green - Oxygen Line)

For currently qu	Crimp Specifications For currently qualified crimp specifications including coupling designation, refer to CrimpSource at www.parker.com/crimpsource.														
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Part Number	ID (in)	ID (mm)	Reinf Layers	OD (in)	OD (mm)	Approx Wt (Ibs/ft)	Approx Wt (kg/m)	Min Bend Rad (in)	Min Bend Rad (mm)	Max WP (psi)	Max WP (bar)	Perm Cplg Rec *	Nom Std Pack Qty (ft)	Pkg Type	
7121-19200	3/16	4.8	2	0.4	11.1	0.08	0.12	2	51	200	14	*	800	Reel	
7121-25200	1/4	6.4	2	0.5	13.5	0.10	0.15	3	64	200	14	*	800	Reel	
7121-38200	3/8	9.5	2	0.7	16.7	0.14	0.21	4	102	200	14	*	700	Reel	
7121-50200	1/2	12.7	4	0.9	22.2	0.26	0.39	5	127	200	14	*	500	Reel	
7031-75304R	3/4	19.1	4	1.2	29.4	0.37	0.55	6	152	300†	21†	ΗY	400	Reel	
7031-7530450R	0/4	13.1	-+	1.2	20.4	0.07	0.00	0	152	0001	21	ΗY	50	Carton	

† 200 psi (13.8 bar) maximum recommended working pressure for oxygen service.

Welding Couplings: As specified in CGA publication E-1. Bulk welding hose couplings are not sold separately by Parker (except 3/4")

WARNING: This product can expose you to chemicals including Carbon Black, which is known to the State of California to cause cancer. For more information go to www.p65warnings.ca.gov.

#### Tube: Black EPDM

- Reinforcement: Multiple textile plies
- Cover: Series 7120: Red (acetylene) EPDM; ribbed finish Series 7121: Green (oxygen) EPDM; ribbed finish Series 7031(R): Green (oxygen) EPDM; smooth finish
- **Temp. Range:** -40°F to +200°F (-40°C to +93°C)

Brand Method: Series 7120: White ink

Series 7121/7031(R): Black ink Brand Example: Series 7120: PARKER 7120 WELDING △ WARNING ACETYLENE ONLY (ID) MAX WP 200 PSI ARPM IP-7-(YEAR) STD DUTY GRADE R COUPLE WITH ONE INCH FERRULES Series 7121: PARKER 7121 WELDING △ WARNING OXYGEN (ID) MAX WP 200 PSI ARPM IP-7-(YEAR) STD DUTY GRADE R COUPLE WITH ONE INCH FERRULES Series 7031(R): PARKER 7031 GST® II/OXYGEN (ID) MAX WP 300 PSI (200 PSI OXYGEN) ARPM IP-7-(YEAR) STD DUTY GRADE R)

#### Design Factor: 4:1 Industry Standards: ARPM IP-7 Applications:

- Series 7120 (red): Acetylene ONLY
- Series 7121 and 7031(Å) (green): Oxygen Bending, brazing, cutting, fabricating, gouging, joining,
- piercing, pre-heating, post-heating, severing, soldering, straightening, surfacing, trimming
- Assembly and fabrication shops, construction, factories, foundries, mines, oil rigs, plumbing, rail yards, salvage, scrapyards, shipyards, steel mills

Vacuum: Not recommended

Compare to: Thermoid Green GP/Oxygen

▲ WARNING! Do not attempt to re-couple, repair or splice hose assemblies; replace all assemblies that show signs of abrading, abuse, age, damage or fatigue. Refer to ARPM IP-7, Specifications for Rubber Welding Hose and Hose Technical Bulletin 11-5, Guide for Use, Maintenance and Inspection of Welding Hose. Refer to CGA Safety Bulletin SB-11, Use of Rubber Welding Hose. Refer to the Safety & Technical Information section of this catalog for further information.

# Inert Gas Hose

Series 7123



Series 7123 hose construction incorporates multiple plies of textile reinforcement that provide flexibility, and the cover is resistant to abrasion, heat, mild chemicals and ozone.



Welding Couplings: As specified in CGA publication E-1. Bulk inert gas hose couplings are not sold separately by Parker.

WARNING: This product can expose you to chemicals including Carbon Black, which is known to the State of California to cause cancer. For more information go to www.p65warnings.ca.gov.

Tube: Black EPDM Reinforcement: Multiple textile plies Cover: Black EPDM; ribbed finish Temp. Range: -40°F to +200°F (-40°C to +93°C) Brand Method: White ink Brand Example: PARKER 7123 INERT GAS (ID) MAX WP 200 PSI Design Factor: 4:1

## Industry Standards: CGA E-1 color requirements Applications:

- Air, argon, carbon dioxide, helium, nitrogen
- Shield gas
- Arc welding systems

Vacuum: Not recommended

## Cable Cover Hose Nonconductive



Series 7172

Series 7172 hose construction is electrically nonconductive with a minimum resistance of one megaohm per inch at 1000 volts DC. The cover is resistant to abrasion, mild chemicals and ozone.

**NOTES:** The user must determine if the hose is suitable for applications subject to electrical hazard. Contact Parker for additional information.

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Part Number	ID (in)	ID (mm)	Reinf Layers	OD (in)	OD (mm)	Approx Wt (lbs/ft)	Approx Wt (kg/m)	Min Bend Rad (in)	Min Bend Rad (mm)	Max WP (psi)	Max WP (bar)	Nom Std Pack Qty (ft)	Pkg Type
7172-19200	3/16	4.8	2	0.4	10.5	0.06	0.09	2	38	200	14	750	Reel
7172-25200	1/4	6.4	2	0.5	12.1	0.07	0.10	2	51	200	14	750	Reel
7172-31200	5/16	7.9	2	0.5	12.7	0.08	0.12	3	64	200	14	750	Reel
7172-38200	3/8	9.5	2	0.6	15.3	0.11	0.16	3	76	200	14	650	Reel

Welding Couplings: Bulk welding hose couplings are not sold separately by Parker.

WARNING: This product can expose you to chemicals including DEHP, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.p65warnings.ca.gov.

Tube: Black nitrile/SBR blend Reinforcement: Multiple textile plies Cover: Black EPDM; smooth finish Temp. Range: -20°F to +212°F (-29°C to +100°C) Brand Method: White ink Brand Example: PARKER SERIES 7172 ELECTRICALLY NON-CONDUCTIVE CABLE COVER / WATER COOLANT HOSE (ID) 200 PSI MAX WP Design Factor: 4:1

# Industry Standards: Nonconductive Applications:

- Air, water
- Cable cover and coolant hose for arc welding systems **Vacuum:** Not recommended

# **Oxygen Charging Hose**

Series 7293



Series 7293 is designed for high pressure oxygen lancing

and scarfing applications. The hose construction incorporates flame and oil resistant tube and cover compounds. The green cover is resistant to abrasion and weathering. The tube is cleaned and the ends are capped at the factory to prevent contamination.

For currently	Crimp Specifications For currently qualified crimp specifications including coupling designation, refer to CrimpSource at www.parker.com/crimpsource.														
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Part Number	ID (in)	ID (mm)	Reinf Layers	OD (in)	OD (mm)	Approx Wt (Ibs/ft)	Approx Wt (kg/m)	Min Bend Rad (in)	Min Bend Rad (mm)	Max WP (psi)	Max WP (bar)	Perm Cplg Rec *	Nom Std Pack Qty (ft)	Pkg Type	
7293-0500	1/2	12.7	4	1.0	25.2	0.38	0.57	4	89	500	35	*	100	Coil	
7293-0750	3/4	19.1	4	1.3	32.4	0.54	0.80	4	89	500	35	*	100	Coil	
7293-1000	1	25.4	4	1.5	38.8	0.68	1.01	5	114	500	35	*	100	Coil	
7293-1250	1-1/4	31.8	4	1.9	49.0	1.08	1.61	5	127	500	35	*	100	Coil	
7293-1500	1-1/2	38.1	4	2.2	55.2	1.24	1.85	7	178	500	35	*	100	Coil	
7293-2000	2	50.8	4	2.8	70.2	1.69	2.52	14	356	500	35	*	100	Coil	

WARNING: This product can expose you to chemicals including DEHP, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.p65warnings.ca.gov.

Tube: Black chloroprene Reinforcement: Multiple textile plies Cover: Green chloroprene; wrapped finish Temp. Range: -22°F to +176°F (-30°C to +80°C) Brand Method: Embossed Brand Example: PARKER SERIES 7293 OXYGEN CHARGING 500 PSI MAX WP Design Factor: 4:1

# Industry Standards: None applicable Applications:

- High pressure oxygen
- Lancing, scarfing
- Foundries, steel mills
- Vacuum: Not recommended

A WARNING! Couplings attached with bands or clamps may reduce the working pressure of the hose assembly to less than the maximum rated working pressure of the hose. Refer to the NAHAD Industrial Hose Assembly Guidelines.