#### Series 20, 25 and 40 pumps

#### Medium-pressure oil pumps

#### Motor oil, ATF, gear lubrication and other fluid lubricants

For more than 100 years, Lincoln's exclusive pump designs have proven their superiority in application after application. And our line-up of strong, silent oil-dispensing pumps is no exception.

Both our stub pumps are built with the same rugged reliability and powerful performance you've come to expect from Lincoln. They are super quiet – the quietest pumps on the market. They deliver increased output for faster product delivery. And they let you handle a wider range of applications with total mounting flexibility.

Lincoln has taken the time-proven pump design of the Lincoln model 84933 5:1 pressure ratio balanced double-acting oil stub pump and created a more compact air motor to produce a 3:1 pressure ratio balanced double-acting oil stub pump, model 282396. This pump creates a versatile, economical, reliable and smooth delivering lower pressure version of the Lincoln 5:1 ratio pump.

Since model 282396 balanced doubleacting 3:1 pressure ratio oil stub pump and model 84933 balanced double-acting 5:1 pressure ratio oil stub pump share all dimensions other than air motor cylinder diameter, these pumps are now directly interchangeable without piping changes.

The Lincoln oil pump design enables all pump users to choose 3:1 ratio or 5:1 ratio pump models to suit their specific application.

#### Series 25 and 40 oil pump features

- · More powerful.
  - 25 or 40 cu. in. (409,7 or 655,5 cm³)air motor with universal mounting capability.
- Balanced double-acting pump design provides uniform output and stroke for less pulsation (7.5 cu. in./cycle (123 cm³/cycle)).
- · Longer life.
  - Full 4½ in. (114 mm) stroke for fewer cycles per gallon dispensed.
- Lightweight, corrosion—resistant zinc head casting design incorporates uniform wall thickness. Keeps pumping while other pumps slow down or stop due to icing.
- 150 psi (10,34 bar) air motor with integral patented muffler. Keeps noise below OSHA standards without compromising performance.
- · Ball check valve helps keep pump primed.
- Pneumatically assisted mechanical air valve assures positive tripping.
- Springless air motor construction prevents premature pump failure due to spring fatigue.
- Precision-machined, hardened steel slide valve for longer life.
- Designed for greater cycle rates. Exceeds maximum limits recommended for competitive pumps.
- Large pump outlet.
  - 1/2 in. (12,7 mm) NPT(f).
- · Easier serviceability.
  - Majority of parts are common with other series 20, 25 and series 40 pumps.
- Each pump is 100% electronically tested to assure quality performance.
- Backed by the most extensive, qualified service network in the industry.
- · Large pump inlet.
  - 1 in. (25,4 mm) NPT(f) inlet with 1 ½ in. (38,1 mm) NPT(m) pump inlet for versatile pump mounting and full oil flow.
- Backed by our five year limited warranty.
   See your Lincoln representative for details.





#### NOTE:

The PMV pump series has been discontinued. Review Series 40 as alternative to the PMV 3" 5:1 oil models for many applications.





# Model 282398



## Model 84538

## 3:1 and 5:1 • Motor oil, ATF, gear lubrication and other fluid lubricants

#### Model 282396 3:1 bare stub pump

#### Model 282398 3:1 series 25 stub pump

Package includes:

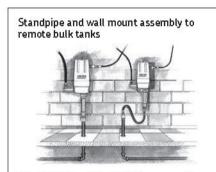
- Bare stub pump model 282396
- Pump cover kit model 84935
- Oil connecting hose model 73024
- Air connecting hose model 72024
- 90° volume union elbow model 241584
- Air coupler model 815
- Air nipple model 11659
- Bung bushing model 84538

#### Model 84934 5:1 series 40 stub pump

Package includes:

- Bare stub pump model 84933
- Pump cover kit model 85935
- Oil connecting hose model 73024
- Air connecting hose model 72024
- 90° volume union elbow model 241584
- Air coupler model 815
- Air nipple model 11659
- Bung bushing model 84538

#### Versatile stub pump mounting options



3:1 (282398) or 5:1 (84934) pump, wall mount kit (84940), low level cut-off (84946) or foot valve (85765).

#### Wall mount to any size drum



3:1 (282398) or 5:1 (84934) pump, wall mount kit (84940), suction kit (84945) and low level cut-off (84946) or foot valve (85765).





[275 gallon (1 041 liter) tank shown] 3:1 (282398) or 5:1 (84934) pump and universal suction kit (85949).

#### 55 gallon (208 liter) drum mount using bung bushing



3:1 (282398) or 5:1 (84934) pump and 55-gallon drum suction (85755).

#### 16 gallon (60 liter) drum mount using drum cover



3:1 (282398) or 5:1 (84934) pump, drum cover (46007) and 16-gallon drum suction kit (85716).

#### 55 gallon (208 liter) drum mount on lubrication truck using drum cover



3:1 (282398) or 5:1 (84934) pump, eyebolt kit (84941), drum cover/tie-down kit (83115) 55 gal. (208 liter) drum suction kit (85755).

### Series 25 • 3:1 • Motor oil, ATF, gear lubrication and other fluid lubricants

## Shop, garage and lubrication truck\* applications – 16 gal. (60 liter) drums

#### Model 2437

Package includes:

- Pump model 282396
- Lubricant connecting hose model 73060
- · Volume elbow model 241584
- · Air connecting hose model 72060
- Air coupler model 815
- Air nipple model 11659

## Lubrication truck and mobile applications – 55 gal. (208 liter) drum

#### Model 284231

Package includes:

model 83115

- Pump model 282133
- Eyebolt kit model 84941
- Drum cover with tie down assembly
- Air coupler model 815
- · Air nipple model 11659







#### 55 gal. (208 liter) drums

#### Model 2424

Package includes:

- Pump model 282133
- 2 in. (50,8 mm) NPT (m) bung bushing model 84538
- · Volume union elbow model 241584
- Air coupler model 815
- Air nipple model 11659
- · Lubricant connecting hose model 73060
- Airhose model 72060
- ★ For lubrication truck applications, contact your Lincoln distributor.

#### 250 or 275 gal. (946 *or* 1 041 liter) drums

#### Model 284168

Package includes:

- Pump model 282396
- · Universal suction tube kit model 85949
- Bung bushing model 84538
- Lubricant connecting hose model 73060
- Volume elbow model 241584
- · Air connecting hose model 72060
- Air coupler model 815
- Air nipple model 11659





## Model 2524



#### NOTE:

The PMV pump series has been discontinued. Review Series 40 as alternatives to the PMV 3" 5:1 oil models for many applications.

## Series 40 • 5:1 • Motor oil, ATF, gear lubrication and other fluid lubricants

### Shop and garage applications – 16 gal. (60 liter) drums

#### Model 2537

Package includes:

- Pump model 84933
- Lubricant connecting hose model 73060
- Volume elbow model 241584
- Air connecting hose model 72060
- Air coupler model 815
- Air nipple model 11659
- Drum cover model 46007

#### 55 gal. (208 liter) drums

#### Model 2524

Package includes:

- Pump model 84933
- 2 in. NPT (m) bung bushing model 84538
- · Volume union elbow model 241584
- Air couple model 815
- Air nipple model 11659
- Lubricant connecting hose model 73060
- Air hose model 72060

**Note:** Order drum cover model 81523 separately.

#### Model 285168

Comes complete with model 84933 pump and model 85949 universal suction tube kit, model 84538 bung bushing, air and lubricant connecting hose. Pumps oil, gear lubrication, ATF, etc. from tanks, drums.

#### Model 285231

Package includes:

- Pump model 285133
- Eyebolt kit model 84941
- Drum cover with tie down assembly model 83115
- Air coupler model 815
- Air nipple model 11659



#### Series 25 oil pumps

Model	Description	Bare pump	Free deli		Ratio	Drum size		Air Inlet NPT	<b>Size</b> NPT	Use / location
0_0	-	_	gal.	liter	-	gal.	liter	in.	in.	<u> </u>
282133 282396	Bare drum pump Bare stub pump	282396 282396	6	22 22	3:1 3:1	55 Stub/ur	208 niversal	1/ <sub>4</sub> 1/ <sub>4</sub>	1/ <sub>2</sub> 1/ <sub>2</sub>	Replacement Universal
2424 2437	Stationary Stationary with suction kit model 85716	282133 282396	6 6	22 22	3:1 3:1	55 16	208 60	1/ <sub>4</sub> 1/ <sub>4</sub>	1/ <sub>2</sub> 1/ <sub>2</sub>	Shop Shop
282398 284168	Stub pump assembly Stationary tank	282396 282396	6 6	22 22	3:1 3:1		niversal 946 or 1 041	1/ <sub>4</sub> 1/ <sub>4</sub>	1/ <sub>2</sub> 1/ <sub>2</sub>	Universal Shop
284231	Lube truck	282133	6	22	3:1	55	208	1/4	1/2	Lube truck

All models based on model 282396 series 25 3:1 bare oil pump which delivers 6 gallon/min. (22 titer/min.) free flow plus a suction tube.

#### Series 40 oil pumps

Model	Description	Bare pump	Free deli	e very	Ratio	Drum size		<b>Air</b> Inlet NPT	<b>Size</b> NPT	Use / location
K-3	-	=	gal.	liter	7 <u></u>	gal.	liter	in.	in.	-1
84933 285133	Bare stub pump Bare pump with tube	84933 84933	6	22 22	5:1 5:1	Stub/ui 55	niversal 208	1/ <sub>4</sub> 1/ <sub>4</sub>	1/ <sub>2</sub> 1/ <sub>2</sub>	Universal Replacement
2524 2537	Stationary 55 gal. (208 liter) Stationary 16 gal. (60 liter) with suction kit model 85716	84933 84933	6 6	22 22	5:1 5:1	55 16	208 60	1/ <sub>4</sub> 1/ <sub>4</sub>	1/ <sub>2</sub> 1/ <sub>2</sub>	Shop Shop
84934 285168	Stub pump assembly Stationary tank	84933 84933	6	22 22	5:1 5:1		niversal 946 or 1 041	1/ <sub>4</sub> 1/ <sub>4</sub>	1/ <sub>2</sub> 1/ <sub>2</sub>	Universal Shop
285231	Lube truck	84933	6	22	5:1	55	208	1/4	1/2	Lube truck

40

 $All \, models \, based \, on \, model \, 84933 \, series \, 40 \, 5:1 \, bare \, oil \, pump \, which \, delivers \, 6 \, gallon/min. \, (22 \, liter/min.) \, free \, flow \, plus \, a \, suction \, tube.$ 



SKF

#### Model 84538



## Model 85824

#### Medium-pressure pump accessories

#### Bung bushing, low-level cut-off and foot valves

Model	Description	Thread size NPT	Notes
=	<del></del>	in.	=
84538	Pump bung bushing	2 (m)	Mounts series 25 or 40 pump to 2 in. (50,8 mm) oil drum opening
85824	Bung bushing	2 (m)	Mounts PMV pumps to 55 gal. (208 liter)
82439 84946 85765	Low-level cutoff Low-level cutoff Foot valve	1 ½ (m) 1 (m) 1 (f)	Used with new oil pumps

#### Model 82439





#### Model 84940



#### Wall mount kits

Model	Description	Notes
84940 84942	Wall-mount kit – series 25 and 40 Flange-mount kit – series 25 and 40	Used with model 84945 suction kit Mounts pump to custom made tanks (lubrication trucks)

#### Model 84942



#### Suction kits

Model	Description	Thread size NPT	Notes
	æx	in.	<b>3</b> 2
84945	Remote suction kit	1 (f)	Includes 5 ft. $(1,5 m)$ oil hose, bung bushing and $1 \times 32$ in. $(0,8 m)$ pipe
85716	16 gal. (6 <i>0,57 liter</i> ) drum suction kit	1 (m)	Adapts any series 25 or 40 oil pump to 16 gallon (60 <i>liter</i> ) drum
85755	55 gal. (208,2 liter) drum suction kit (steel)	1 (m)	Adapts any series 25 or 40 oil pump to 55 gallon (208 liter) drum
85949	Universal suction kit	1 (m)	Adapts any series 25 or 40 oil pump to drum ortank use

#### Model 84945



#### Pump covers

Model	Description	Notes	
84935	Pump cover	Series 20 pumps	
85935	Pump cover	Series 25 and 40 pumps	



#### Hose

Model	Description	<b>Thread size</b> NPT (m)	Maximu pressur	7.00
332	21	in.	psi	bar
72036 72060 73036 73060	3 ft. (0,9 m) low-pressure connecting 5 ft. (1,5 m) low-pressure connecting 3 ft. (0,9 m) medium-pressure connecting 5 ft. (1,5 m) medium-pressure connecting	1/4 1/4 1/2 1/2	250 250 1 000 1 000	17,24 17,24 68,95 68,95





#### Eye-bolt kit

#### Model 84941

Eye bolt kit for all series 20, 25 and 40 pumps, makes drum changing easy. Two part kit screws directly onto pump for lifting with pump elevator.

#### Shut-off valves

See fittings and accessories section for pump shut-off valves.

#### Lubricant filters

#### Model 84004

For mounting at pump outlet. Contains replaceable 140 micron stainless steel filter element model 69524.  $^{1}$ /2 in. NPT (m) inlet and outlet. 1  $^{3}$ /8 in. hex. steel body. Maximum pressure 5 000 psi (344,7 bar). 100 mesh screen.





#### Thermal pressure protection

Protect lubrication system components from high pressure spikes caused by temperature change in a closed fluid network.

#### Thermal pressure protection models

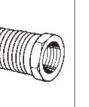
Model	Description	Application	Pre-set relief p	-	<b>Size</b> NPT
<del></del>	ं <del>ख</del>	-	psi	bar	in.
282876 275197 282957 277601-3	Valve only Valve only Valve only Kit with valve, hose, adapters	3:1, 5:1, 6:1 3:1, 5:1, 6:1 3:1, 5:1, 6:1, 10:1, 12:1 Series 40 5:1, series 20 3:1	1 000 500 1 500 900	68 34 103 62	1/ <sub>2</sub> 1/ <sub>2</sub> 1/ <sub>2</sub> Integrated

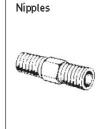






## Reducing bushing





Reducing couplings	



#### Reducing bushings

Model	Thread size	Construction
<u> </u>	in.	
10200* 10204*	1/8 NPT (f) x 1/2-27 (m) 1/4 NPT (f) x 1/2-27 (m)	Brass Brass

\*∆ WARNING California Proposition 65: Cancer and reproductive harm. www.P65Warnings.ca.gov

#### Reducing couplings

Model	<b>Thread size</b> NPT (f)	Construction
200	in.	X <del>53</del> .
11852 10522*	1/8 x 1/2-27 1/4 x 1/2-27	Steel Brass

<sup>\*</sup>A WARNING California Proposition 65: Cancer and reproductive harm. www.P65Warnings.ca.gov

#### Nipples

Model	<b>Thread size</b> NPT (m)	Construction
	in.	-
10130	1/8 × 1/8	Steel
10199*	1/8 × 1/2-27	Brass
10462	1/4 × 1/4	Steel
10198*	<sup>1</sup> / <sub>4 ×</sub> <sup>1</sup> / <sub>2</sub> -27	Brass
10540	<sup>3</sup> / <sub>8 ×</sub> <sup>3</sup> / <sub>8</sub>	Steel
11107	<sup>3</sup> / <sub>8 ×</sub> <sup>1</sup> / <sub>2</sub>	Steel
11197	<sup>1</sup> / <sub>2</sub> x <sup>1</sup> / <sub>2</sub>	Steel
12957	<sup>1</sup> / <sub>2</sub> x <sup>1</sup> / <sub>2</sub> -27	Steel
10202*	<sup>1</sup> / <sub>2</sub> -27 x <sup>1</sup> / <sub>2</sub> -27	Brass
12296	3/4 × 3/4	Steel

\*△ WARNING California Proposition 65: Cancer and reproductive harm. www.P65Warnings.ca.gov

#### Adapter unions

Model	Thread size	Construction
6 <del>17.</del>	in.	<del>ora</del> ni
66883	1/2 NPSM (f) x 1/2 NPT (m)	Steel
69375	1 NPT (f) swivel x 1 NPT (m)	Steel

#### Shut-off valves - needle-type for chassis grease

Model	<b>Thread size</b> NPT (f)	Construction
=	in.	=
778	1/4	High pressure
884	3/8	High pressure
885	1/2	High pressure

Maximum working pressure 10 000 psi (680 bar)

